

CIGARETTE SPECIFICATION

LOUISVILLE

EFFECTIVE DATE: 01/01/96

* ARIES LIGHTS KS MENTHOL SP - COLLECTORS CHOICE MEDLEY SERIES

STANDARD PRODUCTION

* BRAND CODE-08029 (STD)

* SEE "COMMENTS" BELOW FOR OTHER BRANDS/CODES APPLICABLE TO THIS SPECIFICATION

CIGARETTE LENGTH : 84.0 MM FTC TAR : 11.0 MG/CIGT 10.5 - 11.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 57.0 MM
FILTER LENGTH : 27.0 MM
TIPPING LENGTH : 31.000 MM
TOTAL R.T.D. : 121 MM H2O FRESH MENTHOL : .65 MG/CIGT .60 - .70
DILUTION TARGET : 14.0 +/- 5.0 %

TIPPING PAPER : 62MM X 3500M WHT SGRNL KC 265M2 12-021-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -

TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: ABBH1 - 12.95% BRICA MENTHOL SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 22CU/0.6%/100% WOOD 10-372-A

REPLACE WITH/USE UP: 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-994-A

REPLACE WITH : 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-371-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0008 FILTER: B07002

COMMENTS : OTHER APPLICABLE BRANDS: 08229/EMBASSY;
: 08238/ESPRESSO; 08626/SEVILLE; 08632/SIENNA

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400)

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APPROVED BY:

James M. Busch

SUPERCEDES SPECIFICATION DATED: 4/12/95

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